



INSULATION ADHESIVES

DUCT SEALERS

SILICONES

SPRAY PRODUCTS



PRODUCT CATALOG



Duro Dyne Insulation Adhesives, Duct Sealers, Silicones and Spray Products are manufactured in the U.S.A.



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WATER BASED INSULATION ADHESIVES

IMPORTANT! STIR WATER BASED ADHESIVES WELL BEFORE USE!
Especially in colder climates, to prevent spraypump from clogging due to material settling.

WITM



Adhesive for bonding insulation material to sheet metal.

- Water based
- Good wet tack
- Non-flammable when wet



File #R5286



ITEM#	CODE	DESCRIPTION
5162	WIT55M	WIT - 55 Gallon Drum

PROPERTIES	
TYPE	Resin Emulsion
SOLIDS	57% ± 2%
WEIGHT	9.8 lbs./gal.
COLOR	White
ODOR	Bland
VOC	<5 gms/ltr
VISCOSITY	1600-1800 CPS. Typical at 1800. Brookfield LVF #4 Spindle, 6 RPM @ 25°C
FLAMMABILITY	Non Flammable
EFFECT OF FREEZING	No Damage-1 cycle
STORAGE LIFE	6 months @ 70°F
CLEAN WITH	warm water/detergent
METHOD OF APPLICATION	Designed for use with spray equipment or Duro Dyne Roto Bonder. As a general practice, it is advisable that liquid products be stirred prior to use.

WATER BASED INSULATION ADHESIVES (CONTINUED)

WIT-HS



WIT-HS is a premium, multi-use, water based, non-flammable, UL Classified duct liner and insulation adhesive specifically engineered and formulated for all types of spray, roller, brush or extrusion applications. High viscosity liquid for systems preferring a slightly heavier coating and greater wet tack.

- Water Based
- Low VOC
- Non-flammable
- UL Classified
- Excellent tack & adhesion
- Brushable
- Rollable
- LEED Compliant



File #R5286



ITEM#	CODE	DESCRIPTION
5170	WIT1HS	WIT-HS - 1 Gallon Pail
5169	WIT5HS	WIT-HS - 5 Gallon Pail
5168	WIT50HS	WIT-HS 50 Gallon Drum

PROPERTIES	
TYPE	Synthetic latex
SOLIDS	Approx 40%
WEIGHT	9.5 lbs./gal.
COLOR	White
ODOR	Mild
VOC	>5 gms/ltr
VISCOSITY	2500 cps
FLAMMABILITY	Non Flammable
EFFECT OF FREEZING	DO NOT ALLOW TO FREEZE
STORAGE LIFE	One year (unopened)
CLEAN WITH	warm water/soap when wet, solvent when dry
METHOD OF APPLICATION	Brush, roller, standard spray or roller coated. As a general practice, it is advisable that liquid products be stirred prior to use.

WITLV-AS/BWITLV-AS



WITLV-AS / BWITLV-AS is a premium, multi-use, water based, non-flammable, UL Classified duct liner and insulation adhesive specifically engineered and formulated for all types of spray, roller, brush or extrusion applications.

- Airless Sprayable
- Water based
- Cost effective
- Non-flammable
- White or Black available



File #R5286

ITEM#	CODE	DESCRIPTION
5106	WIT5LVAS	WITLV-AS - 5 Gallon Pail - White
5107	WIT50LVAS	WITLV-AS - 50 Gallon Drum- White
5127	BWIT5LVAS	BWITLV-AS - 5 Gallon Pail- Black
5128	BWIT50LVAS	BWITLV-AS - 50 Gallon Drum- Black

PROPERTIES	
TYPE	Synthetic latex
SOLIDS	Approx 40%
WEIGHT	9.5 lbs./gal.
COLOR	White or Black
ODOR	Mild
VOC	2.4 gms/ltr
VISCOSITY	>2000 cps
FLAMMABILITY	Non Flammable
EFFECT OF FREEZING	No Damage-5 cycles
STORAGE LIFE	One year (unopened)
CLEAN WITH	warm water/soap when wet, solvent when dry
METHOD OF APPLICATION	Brush, roller, standard spray or roller coated. As a general practice, it is advisable that liquid products be stirred prior to use.

WATER BASED DUCT SEALERS

SAS-UL



Recommended for low and medium velocity systems. Suitable for indoor & outdoor use.

- Water based
- Non-flammable
- Flexible
- Paintable

ITEM#	CODE	DESCRIPTION
5029	SAS-UL-C	SAS-UL Duct Sealer - Cartridge
5027	SAS-UL-1	SAS-UL Duct Sealer - 1 Gallon Pail

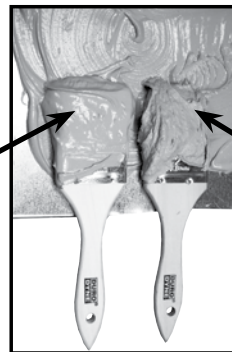
PROPERTIES	
TYPE	Siliconized Acrylic
SOLIDS	81.0 ± 1%
WEIGHT	13.2 ± .2 lbs./gal.
COLOR	Grey
ODOR	Mild
VOC	47 gms/ltr
VISCOSITY	320,000-500,000 CPS T-Bar, Spindle TC-93, 20 RPM @ 77°F
FLAMMABILITY	Non Flammable
EFFECT OF FREEZING	Protect From Freezing
STORAGE LIFE	1 year @ 70°F
CLEAN WITH	water/detergent
METHOD OF APPLICATION	Brush, trowel, putty knife or caulking gun. As a general practice, it is advisable that liquid products be stirred prior to use.

WATER BASED DUCT SEALERS (CONTINUED)



EDS-RS
Smooth

EDS-RF
Fibered



Thick,
"No Drip"
Formula

DUROSEAL® EDS-RS - SMOOTH



Designed for use in high velocity air conditioning, refrigeration, ventilating, and air distributing systems up to 15 w.g. Suitable for indoor & outdoor use. Exceeds all SMACNA Pressure and Sealing Classes.

- For high velocity systems
- UL Listed 181B-M
- Zero VOCs
- Qualifies for LEED EQ Credit 4.1
- Indoor & outdoor use
- Mold & mildew resistant



File #MH65765

ITEM#	CODE	DESCRIPTION
5231	EDS-RS1	Smooth Duct Sealer - 1 Gallon Pail
5233	EDS-RSC	Smooth Duct Sealer - Cartridge

PROPERTIES	
TYPE	Smooth Water Based
SOLIDS	73% ± 2%
COLOR	Grey
ODOR	Mild
VOC	0 gms/ltr
FLAMMABILITY	Non Flammable
EFFECT OF FREEZING	No Damage-5 cycles
STORAGE LIFE	24 months @ 72°F
CLEAN WITH	Water/Detergent
METHOD OF APPLICATION	Brush, trowel, putty knife, or caulking gun. As a general practice, it is advisable that liquid products be stirred prior to use.

DUROSEAL® EDS-RF - FIBERED



Designed for use in high velocity air conditioning, refrigeration, ventilating, and air distributing systems up to 12 w.g. Suitable for indoor & outdoor use. Exceeds all SMACNA Pressure and Sealing Classes.

- For high velocity systems
- UL Listed 181A-M & 181B-M
- Zero VOCs
- Qualifies for LEED EQ Credit 4.1
- Indoor & outdoor use
- Mold & mildew resistant



File #MH65765

ITEM#	CODE	DESCRIPTION
5230	EDS-RF1	Fibered Duct Sealer - 1 Gallon Pail
5232	EDS-RFWC	Fibered Duct Sealer - Cartridge

PROPERTIES	
TYPE	Fibered Water Based
SOLIDS	73% ± 2%
COLOR	Grey
ODOR	Mild
VOC	0 gms/ltr
FLAMMABILITY	Non Flammable
EFFECT OF FREEZING	No Damage-5 cycles
STORAGE LIFE	24 months @ 72°F
CLEAN WITH	Water/Detergent
METHOD OF APPLICATION	Brush, trowel, putty knife, or caulking gun. As a general practice, it is advisable that liquid products be stirred prior to use.

Solvent-based adhesives and duct sealers are being phased out by the industry. Water-based products have now become the products of choice. However, Duro Dyne will continue to supply solvent-based adhesives and duct sealers as long as the industry will allow. Duro Dyne's water-based adhesives and sealers apply easily, tack fast and have none of the inherent health and safety hazards, which can be caused by the use of solvents. Duro Dyne's solvent-based adhesives and duct sealers are considered to be hazardous to your health. Although solvents are typically fast drying, have excellent adhesion properties and are designed to meet U.L. requirements, they are highly flammable and extremely toxic. This necessitates the need for these products to be used in a well-ventilated area. Duro Dyne Corporation recommends the use of water-based products whenever possible.

SOLVENT BASED INSULATION ADHESIVE

SRPGLVOC



Sprayable adhesive for bonding insulation material to sheet metal.

- **Sprayable**
- **Low VOC**
- **Solvent Based**
- **Excellent aging properties**
- **Quick tack & grip of insulation**
- **Excellent coverage**



ITEM#	CODE	DESCRIPTION
5148	SRPG1LVOC	Sprayable Solvent Base Adhesive Low VOC - 1 Gallon Pail
5149	SRPG5LVOC	Sprayable Solvent Base Adhesive Low VOC - 5 Gallon Pail

PROPERTIES	
TYPE	Synthetic Elastomer Rubber
WEIGHT	7.4 lbs./gal
COLOR	Amber
ODOR	Solvent-like
VOC	189 g/ltr. or 1.58 lbs./gal
FLAMMABILITY	Wet: Flash point -4°F (-20°C) Red Label
EFFECT OF FREEZING	None
STORAGE LIFE	1 year
CLEAN WITH	Flammable solvent: Xylol or mineral spirits Non-flammable solvent: trichloroethylene
METHOD OF APPLICATION	Spray, brush or roller. As a general practice, it is advisable that liquid products be stirred before use.

SOLVENT BASED DUCT SEALERS

DLSN



Duro Dyne DLSN Sealant is a grey, single component, non-drying, permanently flexible material designed for sealing metals, and masonry surfaces without the need or requirement of a primer.

- **Single component material**
- **Non-drying**
- **Permanently flexible**
- **No need for a primer**

ITEM#	CODE	DESCRIPTION
5052	DLSN-C	Duct Lock Sealant - Cartridge
5065	DLSN-5	Duct Lock Sealant - 5 Gallon Pail
5068	DLSN-52	Duct Lock Sealant - 52 Gallon Pail

PROPERTIES	
TYPE	Butyl Rubber, resins, inert pigments
SOLIDS	90% Approximate
WEIGHT	12-13 lbs./gal.
COLOR	Grey
ODOR	Petroleum Naptha
VOC	72 gms/ltr
VISCOSITY	130,000 to 165,000 cps Brookfield
FLAMMABILITY	Flammable
EFFECT OF FREEZING	None
STORAGE LIFE	One Year (unopened drum or bucket)
CLEAN WITH	Small Spills: Mineral Spirits; Large Spills absorbents like clay

PRESSURIZED SELF-CONTAINED CANISTERS

NPAB40 & NPAB187 - PORTABLE ADHESIVE CANISTER - BLACK

DUAL PURPOSE: LINER ADHESIVE & EDGE COATING!**



NPAB40 & NPAB187 are web type, high solids, general purpose adhesives which bonds well to a wide variety of substrates, with one side or two side applications. This black liner adhesive can also be used as an effective edge coating**. When using as an edge coating, use the edge coating gun tip.

- Dual purpose liner adhesive and edge coating
- Quick tack
- Flexible
- Non-wrinkling
- Waterproof

ITEM#	CODE	DESCRIPTION
5116	NPAB40	40# Portable Adhesive Canister - Black Solvent Base
5118	NPAB187*	187# Portable Adhesive Canister - Black Solvent Base
Guns, hoses and tips sold separately - please see page 11.		

*NPAB187 RETURNABLE CYLINDER - For free pick up call 877-262-6079.
Product # is 17-0000-2161-2

**Where allowed by code and inspection authorities.

PROPERTIES	
TYPE	Synthetic Polymer
APPLICATION TEMPERATURE	65° F - 95° F
VOC	<80 gms./ltr.
COLOR	Black
ODOR	Mild Solvent/wet, none/dry
FLAMMABILITY	Flammable
STORAGE LIFE	15 months
CLEAN WITH	Mineral Spirits/Citrus Cleaner
METHOD OF APPLICATION	Attach spray hose and spray gun then fully open valve on canister. Hold spray gun tip 6 to 10 inches from surface to be covered, always at a 90° angle to surface. Apply even coats. Do not allow it to concentrate or puddle in one area. For best performance, use this product at room temperature.
Extremely flammable, vapor harmful	

NPAC40 - PORTABLE ADHESIVE CANISTER - CLEAR

LOW VOC & NO METHYLENE CHLORIDE (DICHLORALMETHANE)!



NPAC40 is a web type, high solids, general purpose adhesive which bonds well to a wide variety of substrates, with one side or two side applications.

- Low VOC
- No Methylene Chloride (Dichloralmethane)
- Quick tack
- Flexible
- Non-wrinkling
- Waterproof

ITEM#	CODE	DESCRIPTION
5117	NPAC40	Portable Adhesive Canister - Clear Solvent Base
Guns, hoses and tips sold separately - please see page 11.		

PROPERTIES	
TYPE	Synthetic Polymer
APPLICATION TEMPERATURE	65° F - 95° F
VOC	<80 gms./ltr.
COLOR	Clear
ODOR	Mild Solvent/wet, none/dry
FLAMMABILITY	Flammable
STORAGE LIFE	15 months
CLEAN WITH	Mineral Spirits/Citrus Cleaner
METHOD OF APPLICATION	Attach spray hose and spray gun then fully open valve on canister. Hold spray gun tip 6 to 10 inches from surface to be covered, always at a 90° angle to surface. Apply even coats. Do not allow it to concentrate or puddle in one area. For best performance, use this product at room temperature.
Extremely flammable, vapor harmful	

SILICONES

ALUMINUM, CLEAR & WHITE



A superior quality silicone sealant for HVAC/R applications. Available in Aluminum Gray, Clear, and White colors. Cures upon exposure to moisture in the air.

- Long-lasting, weather-resistant seals
- Exhibits excellent adhesion
- Excellent UV Resistance

ITEM#	CODE	DESCRIPTION
5110	SSW-C	White Silicone Duct Sealer
5111	SSC-C	Clear Silicone Duct Sealer
5112	SSA-C	Aluminum Silicone Duct Sealer

PROPERTIES	
SERVICE TEMP.	-60°F to 400°F
APPLICATION TEMP.	10°F to 100°F
TACK FREE TIME	Less than an hour
FULL CURE	24 hours (Cures approx 1/8 in 24hrs)
PAINT-OVER TIME	Not Paintable
JOINT MOVEMENT	± 25%
CLEAN UP	Mineral Spirits, Acetone or Isopropyl Alcohol
WEIGHT	8.75 +/- 0.25/gal.
ODOR	Vinegar (Acetic Acid)
CONSISTENCY	Smooth, viscous paste
VOC	<3% wt, <30g/L
BASE POLYMER	Proprietary Siloxane Blend
FREEZE/THAW STABILITY	5 Cycles
SHELF LIFE	2 Years at 72°F
ARTIFICIAL WEATHERING	No change at 15,000 hrs QUV
STORAGE	40°F to 90°F – Original Container

HEAT RESISTANT - RED



A one-component, non-slumping 100% silicone sealant that cures to a rubbery solid at room temperature upon exposure to water vapor in the air.

- Formulated to perform at temperatures up to 500°F continuous & 600°F intermittent exposure.

ITEM#	CODE	DESCRIPTION
5113	SSR-C	Red Silicone Duct Sealer

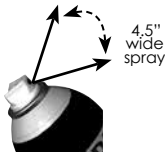
PROPERTIES	
SERVICE TEMP.	-60°F to 500°F (600°F intermittent)
APPLICATION TEMP.	10°F to 100°F
TACK FREE TIME	Less than an hour
FULL CURE	24 hours
PAINT-OVER TIME	Not Paintable
JOINT MOVEMENT	± 25%
CLEAN UP	Mineral Spirits
WEIGHT	8.50/gal.
COLOR	Red
ODOR	Acetic Acid (Vinegar)
VOC	<3% wt, <30g/L
BASE POLYMER	Proprietary Siloxane Blend
FREEZE/THAW STABILITY	5 Cycles
SHELF LIFE	2 Years at 72°F
ARTIFICIAL WEATHERING	No cracking at 10,000 hrs QUV
STORAGE	40°F to 90°F

SPRAY PRODUCTS

DTWAC - WEB ADHESIVE



This 4 1/2" wide web spray adhesive provides a versatile and strong bonding formula which is excellent for use on fiberglass, rubber and cotton liners. Non-chlorinated and non-ozone depleting.



ITEM#	CODE	DESCRIPTION
5166	DTWAC	Web Adhesive

PROPERTIES	
BASE	Synthetic resin(s) and copolymer mixture
SOLIDS	25%+ 0.2%
SOLVENT SYSTEM	Aliphatic (Hexane) and Ketone (Acetone)
COLOR	White
ODOR	Strong mint-like/wet, none/dry
VOC	378 gms/ltr
FLAMMABILITY	Extremely Flammable when wet
STORAGE LIFE	1 year @ 70°F
CLEAN WITH	Mineral spirits
BONDING TIME	10 seconds to 2 minutes

CCDTWAC - CARB COMPLIANT WEB ADHESIVE



This carb compliant 4 1/2" wide web spray adhesive provides a versatile and strong bonding formula which is excellent for use on fiberglass, rubber and cotton liners. Non-chlorinated and non-ozone depleting.



ITEM#	CODE	DESCRIPTION
5167	CCDTWAC	Carb Compliant Web Adhesive

PROPERTIES	
BASE	Synthetic resin(s) and copolymer mixture
SOLIDS	24%
SOLVENT SYSTEM	heptane, acetone, methyl acetate, oxsol 100/PCBFT
PROPELLANT	DME & Hydrocarbon blend
COLOR	White
ODOR	Strong solvent
VOC	38.40%
HEAT RESISTANCE	130 F maximum
BONDING TIME	1 minute - 1 hour

DTWACC+ - CARB COMPLIANT WEB ADHESIVE



This CARB compliant, high performance aerosol adhesive, offering rapid setting and quick dry time. This adhesive is ideal for use on duct liner, duct wrap or on sheet metal.



ITEM#	CODE	DESCRIPTION
5167	DTWACC+	Carb Compliant Web Adhesive

PROPERTIES	
SPECIFIC GRAVITY	.72 - .80g/cc
COLOR	Liquid, clear or red
VOC	< 40%
HEAT RESISTANCE	200° F
BONDING TIME	1 minute - 1 hour

DYN-O-COAT - EDGE COATING



Dyn-O-Coat combines the flexibility of sealants with the quick drying advantage of aerosol to bring you a highly efficient Edge Coating. Simply spray on to encapsulate rips, tears and cut edges. It is ideal for use on internally lined ductwork and rigid fiberglass ductwork.



ITEM#	CODE	DESCRIPTION
5165	DCECC	Dyn-O-Coat Edge Coat

PROPERTIES	
TYPE	Synthetic rubber
SOLIDS	25%+ 0.2%
SOLVENT SYSTEM	Aliphatic (Hexane) and Ketone (Acetone)
COLOR	Black
ODOR	mint-like/wet, none/dry
VOC	451 gms/ltr
FLAMMABILITY	Extremely Flammable when wet
STORAGE LIFE	1 year @ 70°F
CLEAN WITH	Mineral spirits
BONDING TIME	dry to touch in 10-15 minutes depending on humidity, temperature, substrates and application thickness. Fully cures in 1 hour.

CCASA-WFTC - CARB COMPLIANT INSULATION ADHESIVE



Carb compliant CCASA-WFTC is a fast tacking, quick bonding solvent base aerosol spray duct liner adhesive. It may be used for bonding low and high density duct liner or wrap to the interior or exterior of metal ductwork. CCASA-WFTC bonds rubber, fiberglass, plastic, and other types of insulation to steel.

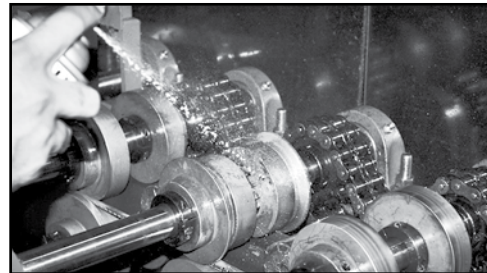
ITEM#	CODE	DESCRIPTION
5164	CCASA-WFTC	Carb Compliant Insulation Adhesive

PROPERTIES	
TYPE	Solvent Cement
SOLIDS	23%
WEIGHT	12 oz. net
COLOR	White
ODOR	Strong Solvent
VOC	38.3%
SOLVENT SYSTEM	heptane, methyl acetate, oxsol 100/PCBTF
BOND TIME	1 minute - 1 hour
SUGGESTED SURFACE PREPARATION	Surfaces must be clean and dry, free of dust, dirt, grease, oil and other foreign material.

STRIPPER - SPRAY MAINTENANCE SYSTEM



Galvanizing build-up is bad for job quality, production efficiency and profits. The Stripper is a degalvanizing agent that strips your machine of messy build up. It sprays on red for easy visibility. Simply Spray it on rollers of forming machines and press dies and the special ingredients get right to work and dissolve galvanized build up. Then high quality lubricants take over to keep precision machines running smoothly...at peak efficiency... day in, day out.



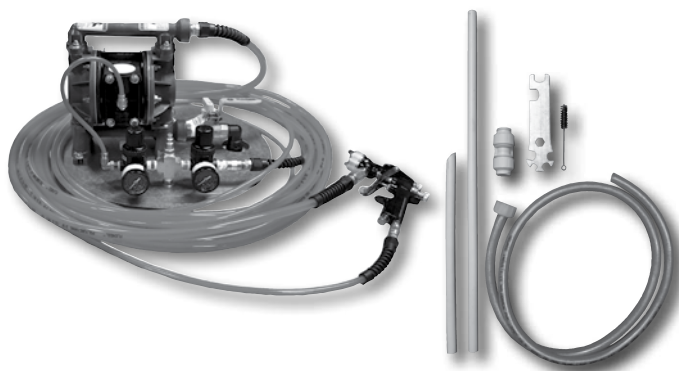
Spray The Stripper at those points where galvanizing tends to build up on your machines. The special cleaning ingredients get right to work softening up deposits.

ITEM#	CODE	DESCRIPTION
27147	STRP	Degalvanizing & Lubricating Spray - Can
5159	STRP12	Degalvanizing & Lubricating Spray - 12# Canister

ADHESIVE APPLICATING SYSTEMS

SUPER SPRAYFAST UNIVERSAL

ADHESIVE APPLICATOR FOR USE WITH WITM, WITLV-AS, AND WITLV-ASM ADHESIVES



The revamped Universal version of our Super Sprayfast Adhesive Applicator (SSFU) machine makes it possible to use the same applicator on either a 5 gallon bucket or 55 gallon drum. In addition, it now also includes a new flush kit for easy clean up and maintenance. The SSFU features an acetal/teflon diaphragm pump circulating system and surge tank to provide quick, easy and even spray, with minimal overspray.

ITEM#	CODE	DESCRIPTION
5151	SSFU	Super Sprayfast Universal for use with 5 gallon pail and 55 gallon drum of water-based adhesive

GBAC

ADHESIVE APPLICATOR FOR USE WITH WITM, WITLV-AS, AND WITLV-ASM ADHESIVES



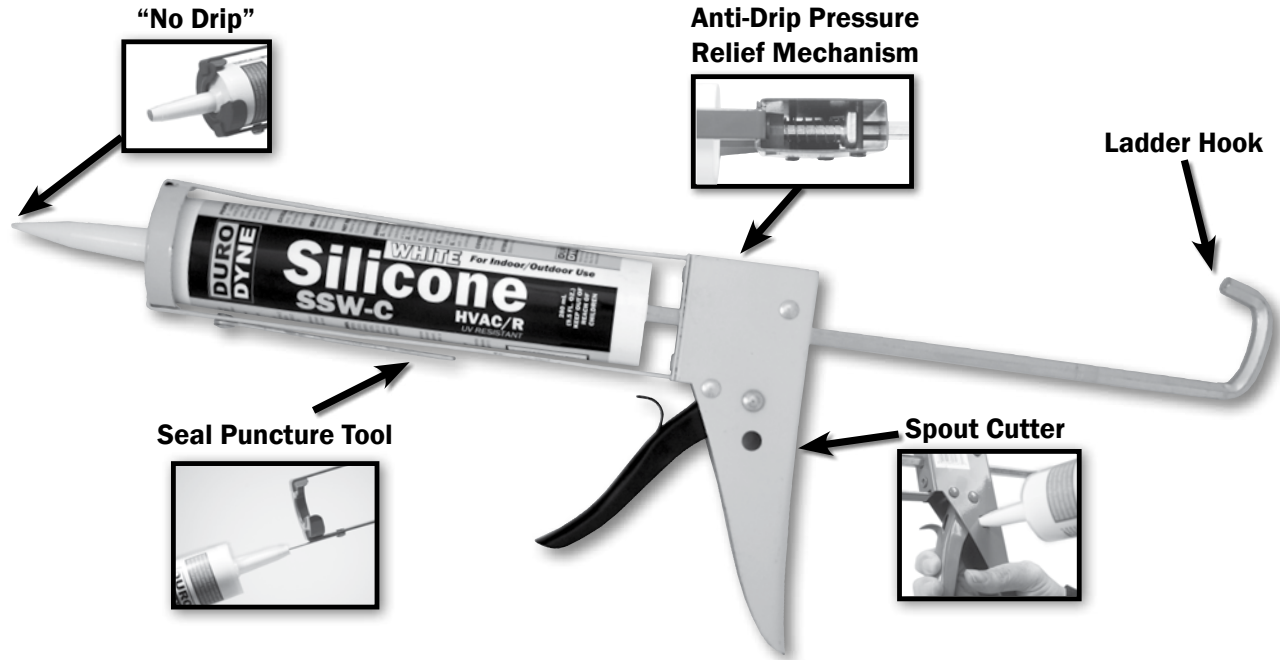
The GBAC applies Duro Dyne water base adhesives to insulation in preparation for application to sheet metal. It requires 110v service fused for 15 amps. A source of air is required. Specify the direction of work flow when ordering.

ITEM#	CODE	DESCRIPTION
39171	GBAC	Roto Bonder with Circulating System - left to right flow
39250	GBAC	Roto Bonder with Circulating System - right to left flow

CAULK GUN

Heavy-duty professional quality skeleton caulking gun with “no drip” feature, spout cutter, seal puncture tool and ladder hook for hanging when not in use. 1/10 gallon barrel holds most standard cartridges. Use for medium to heavy applications of glazing, sealants, caulks and other cartridge products.

ITEM#	CODE	DESCRIPTION
5125	SG2	Caulk Gun



CANISTER ACCESSORIES



Duro Dyne Adhesive Canisters utilize a gun and hose assembly to apply the adhesive to insulation. The Hose, Gun and Gun Tip are sold separately from the canisters. Ordering Information about these accessories are available on all Canister Literature Sheets.

ITEM#	CODE	DESCRIPTION
5152	NPAC12H	12 ft Canister Hose
5098	PAC25H	25 ft Canister Hose
5153	NPAG	Canister Gun with Solvent Based Tip
5060	PABT	Canister Gun Edge Coat Tip
5109	PABF	Canister T-Fitting

For more information on canisters, please see page 6.

BRISTLE BRUSHES

Stapled together for longevity. Multiple sizes available.

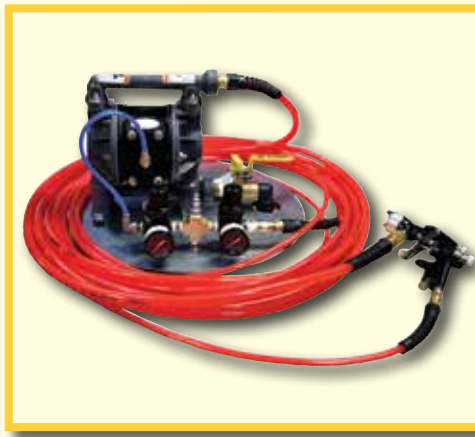


ITEM#	CODE	DESCRIPTION
5008	BB1	1 in Bristle Brush
5014	BB15	1-1/2 in Bristle Brush
5022	BB2	2 in Bristle Brush
5028	BB3	3 in Bristle Brush
5039	BB4	4 in Bristle Brush
5007	PB2	18 in Plenum Brush

NOTES

This image shows a single page of white paper with horizontal blue or grey ruling lines. The lines are evenly spaced and run across the width of the page, leaving small margins at the top and bottom. There are no vertical margin lines, text, or other markings on the page.

Please Visit Our Website
www.durodyne.com
for the most current product information.



Duro Dyne Insulation Adhesives, Duct Sealers, Silicones
and Spray Products are manufactured in the U.S.A.



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